

Portfolio 08: Distribution of residence times

CHEN3010/ CHEN5040: chemical reaction engineering

Student ID:

General Instructions for in class Portfolios

1. The portfolio is an open-book task.
2. You can use textbooks, the resources provided during class/ workshop etc. to answer the questions.
3. The portfolio task is made available in both pdf format and as a print.
4. You are free to choose a solution technique. It is **not** required that you use the provided python code to answer the questions. You can use any tool (pen and paper, excel, ...) and any technique (graphical, numerical, analytical) that you are comfortable with.
5. Irrespective of your solution method, you are expected to write your answers on to the printed question paper provided. **This is what gets marked.**
6. The portfolio will take place during designated time slot communicated earlier by the unit coordinator. Please refer to the portfolio schedule on blackboard for the portfolio dates and topics.
7. The tasks will be a mix of theory questions, short calculation type and long numerical examples.
8. You have **50 minutes** to complete the tasks in the portfolio.
9. The portfolios will be marked immediately after completion by your peers using a provided marking rubric.
10. The portfolios will be collected by the instructors to verify peer marking and record the marks. You will receive your portfolio back within a week.
11. When you are required to upload the portfolio answers on to blackboard:
 - Save your report as a pdf file.
 - Rename the file as STUDENTID_Portfolio_x.pdf (Where STUDENTID is your student ID, and x is the portfolio number) and
 - Upload it using assessment submission link on blackboard.

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Introduction

The ethylene epoxydation is to be carried out using a cesium-doped silver catalyst in a packed-bed reactor.

The feed enters the reactor at 250 °C and a pressure of 2 atm. The reactor contains 3.5 kg of catalyst.

A pulse test was carried out at two different flow rates (v) to assess the residence time distribution in the reactor.

The concentration of the tracer was measured at the outlet is reported in Table 1. The data is also available in Excel .csv format at [portfolio_8_data.csv](#).

Table 1: Tracer concentration at outlet

$v = 0.6 \text{ dm}^3/\text{s}$		$v = 0.2 \text{ dm}^3/\text{s}$	
Time (s)	Tracer Concentration (ppm)	Time (s)	Tracer Concentration (ppm)
0	0	0	0
0.5	8	0.5	0
1	640	1	0
1.5	951	1.5	0
2	495	2	0
2.5	215	2.5	61
3	103	3	270
4	34	3.5	475
5	11	4	605
6	7	4.5	659
7	0	5	614
		6	396
		7	227
		8	130
		9	80
		10	47
		12	26
		14	12
		16	0

Questions

1. What are the mean residence time t_m , the variance, σ^2 , and mean internal age α_m ? (6 marks)

	t_m	σ^2	α_m
$v = 0.6 \text{ dm}^3/\text{s}$	_____	_____	_____
$v = 0.2 \text{ dm}^3/\text{s}$	_____	_____	_____

2. Comment on the results obtained

(4 marks)

3. For $v = 0.2 \text{ dm}^3/\text{s}$, what fraction of the material spends between 4 and 6 s in the reactor? (2 marks)

4. For $v = 0.6 \text{ dm}^3/\text{s}$, what fraction of the material spends less than 2 s in the reactor? (2 marks)

5. For $v = 0.6 \text{ dm}^3/\text{s}$ what fraction of the material spends longer than 1 s in the reactor? (2 marks)

6. What is the reactor volume? (2 marks)

7. If you were to repeat the experiments, what would you do differently? (2 marks)

Appendix

The code is also available as ipython notebook. Download the file [portfolio_8.ipynb](#) from blackboard. Open Google colab. From menu, click on File > Upload notebook. Upload the downloaded file and modify as per needed.

```
import matplotlib.pyplot as plt
import numpy as np
from scipy.integrate import quad
from scipy.interpolate import interp1d

# Given data
column_names = ["time (s)", "Tracer concentration (ppm)"]

data_v_p6 = [ # Data for v = 0.6 dm3/s
    (0, 0),
    (0.5, 8),
    (1, 640),
    (1.5, 951),
    (2, 495),
    (2.5, 215),
    (3, 103),
    (4, 34),
    (5, 11),
    (6, 7),
    (7, 0),
]
data_v_p6 = np.array(
    data_v_p6, dtype={"names": column_names, "formats": [float, float]}
)

data_v_p2 = [ # Data for v = 0.2 dm3/s
    (0, 0),
    (0.5, 0),
    (1, 0),
    (1.5, 0),
    (2, 0),
    (2.5, 61),
    (3, 270),
    (3.5, 475),
    (4, 605),
    (4.5, 659),
    (5, 614),
    (6, 396),
    (7, 227),
    (8, 130),
    (9, 80),
    (10, 47),
    (12, 26),
    (14, 12),
```

```

    (16, 0),
]
data_v_p2 = np.array(
    data_v_p8, dtype={"names": column_names, "formats": [float, float]}
)

# working with data for v = 0.6 dm3/s
# replace data_v_p6 with data_v_p2 to change the data set
# to v = 0.2 dm3/s (also need to change Q)

# Flow rate
Q = 0.6 # dm3/min

t = data_v_p6["time (s)"]
c = data_v_p6["Tracer concentration (ppm)"]

# Normalize concentration to calculate E(t)
integral_c = np.trapz(c, t)
et = c / integral_c

# Interpolation functions
et_interp = interp1d(t, et, kind="cubic", fill_value="extrapolate")

# Define cumulative distribution F(t)
def f_interp(t):
    return np.array([quad(et_interp, 0, ti, limit=1000)[0]
                     for ti in np.atleast_1d(t)])

# Mean residence time function
tau_func = lambda t: t * et_interp(t)

# Variance function
variance_func = lambda t, tm: (t - tm) ** 2 * et_interp(t)

# Skewness function
skewness_func = lambda t, tm: (t - tm) ** 3 * et_interp(t)

# Calculate mean residence time (t_m)
tau, _ = quad(tau_func, 0, np.max(t))

# Calculate variance ( 2 )
variance, _ = quad(variance_func, 0, np.max(t), args=(tau,))

# Calculate skewness (
sigma = variance**0.5
fac = 1.0 / (sigma**1.5)
integral, _ = quad(skewness_func, 0, np.max(t), args=(tau,))
skewness = fac * integral

```

```

# Calculate specific time fractions
# uncomment and adopt the following line as per required
# When you need to find integral till infinity,
# in place of infinity use np.max(t)
# fraction_2_to_4, _ = quad(et_interp, 2, 4)

internal_age = lambda t, tm: (1 / tm) * (1 - f_interp(t))
mean_internal_age, _ = quad(lambda t: internal_age(t, tau), 0, np.max(t))

# Reactor volume calculation

t_plot = np.linspace(0, np.max(t), 1000)
et_plot = et_interp(t_plot)

plt.scatter(t, et, label='E(t) experimental')
plt.plot(t_plot, et_plot, label='E(t) fitted')
plt.xlabel('Time (s)')
plt.ylabel('E(t)')
plt.xlim(np.min(t_plot), np.max(t_plot))
plt.legend()
plt.show()

it_plot = internal_age(t_plot, tau)

plt.plot(t_plot, it_plot, label='I(t)')
plt.xlabel('Time (min)')
plt.ylabel('I(t)')
plt.xlim(np.min(t_plot), np.max(t_plot))
plt.legend()
plt.show()

```